



TRIDENT CATALOG



## WELCOME TO AQUEOUS TECHNOLOGIES!

Our company specializes in the manufacturing of cleaning and cleanliness testing systems for the electronics assembly industry. Aqueous Technologies equipment utilizes our planet's purest substance for the removal of harmful electro-magnetic residues. It is our mission to continue developing environmentally conscious equipment which assists manufacturers with increasing product reliability.

Our product line has been developed to address manufacturing concerns such as flux polymerization associated with Pb free alloys and spray impingement concerns from increasingly difficult to clean low stand-off component spaces. Awareness of our environmental impact has necessitated a place in our equipment designs for effluent management and completely zero discharge configurations. Aqueous Technologies will continue adapting our equipment to address trends in modern manufacturing best practices and in that effort our team will remain open to new learning opportunities.

Our team will continue to travel the world participating and leading educational seminars which support our industry partners in the development of safe and dependable products. If our products are determined to be the best fit for an application need, we will strive to help based on our knowledge and experiences.

Aqueous Technologies deeply values our industry relationships and is grateful for the confidence that is given to us from our Customers, Sales Representative Organizations and Distribution Partners. We will remain diligent in our efforts to provide win-win partnerships and endeavor to express our corporate virtues to our sales force around the world.

Our company has grown by considerable measures over the past twenty years, both in size and philosophy. That growth has been cultivated through interactions with our customers, advisors, employees, and colleagues. We welcome any ideas and feedback and are thankful for the opportunity to make a difference within this industry.

Michael Konrad President/CEO

Email: konrad@aqueoustech.com Direct Line: (909) 291-1141 Over Forty Prestigious Industry Awards















# **BATCH FORMAT DEFLUXING SYSTEMS**

Our de-fluxing Systems are available in a variety of discharge and throughput configurations and provide wash, rinse, cleanliness monitoring, drying, and SPC processes. Trident is capable of removing residues, including all lead and lead-free flux residues from low stand-off component spaces. These systems can be configured to match specific production needs.

#### CLEANING CYCLE

Removing residues from an assembly is a three step process: wash, rinse and dry. During the Wash cycle residue is solubalized/placed into solution. Trident's stainless steel plumbing is compatible with a variety of chemicals and the system is capable of storing, mixing, heating, spraying and re-using a chosen chemical during the wash cycle.

The Rinse cycle is used to remove wash solution from the assemblies and replace that solution with high quality de-ionized water. Trident's spray system reduces fluid droplet sizes and distribute a spray into tight impingement areas.

Trident's Drying system was designed to remove residual water from an assembly. During this portion of the cycle, filtered convection and radiant heating systems are used to remove moisture from the surface of an assembly and in between board layers.

#### SPRAY SYSTEM

Trident is equipped with an asymmetrical fan-jet spray system. Twin stainless steel counter rotating spray bars featuring twenty stainless steel fan-jet nozzles project precision-diffused wash solution and rinse water onto an oscillating board rack.

This spray system was implemented to deliver controlled fluid energy underneath fine pitch components.

#### STATISTICAL PROCESS CONTROL

Trident features a comprehensive Statistical Process Control (SPC) system. Alpha/Numeric recipe names, process times and temperatures, set and actual rinse resistivity levels and other valuable data are stored automatically. Built in assembly barcode scanning allows all of the SPC data to be tied to a specific assembly serial/lot number. Advanced search features allow the SPC data to be viewed on screen, sent to a wireless printer, exported via USB and viewed via network protocols.





### **CLEANLINESS MONITORING**

All Trident models are equipped with a built-in cleanliness monitoring feature. The systems will continue to rinse assemblies until a desired resistivity level is achieved. This process monitoring tool will indicate and record when residual wash solution has been removed from the cleaning chamber and can be used to assist with Resistivity of Solvent Extract (ROSE) testing.

#### CONTROL SYSTEM

Trident is controlled by a Windows PC computer equipped with a touchscreen interface. Process data including estimated completion time, cleanliness monitoring values, and operating temperatures are displayed via this interface. The software includes multi-layered password protection and prevents unauthorized program changes. Programmable maintenance reminders, remote viewing, unlimited recipes and troubleshooting features are all included.



Trident is available in four throughput configurations.

Single, double, triple and quadruple process chambers are available to correspond with door open time and throughput requirements. The Trident High Yield de-fluxing series (DUO, TRIO, QUAD) can provide a cost effective solution for high volume de-fluxing applications while maintaining the process control popularized by Trident systems.

### DISCHARGE OPTIONS

Trident is available in three discharge configurations. Completely Zero
Discharge solutions are available through use of the ECO-Cycler (included with Trident
XLD package). The ECO-Cycler captures, re-dionizes and re-distributes rinse water for
the Trident de-fluxing systems and alleviates the need for a drain. Trident LD includes
a closed loop wash solution and an open loop rinse section. In this system, wash
solution is reused while fresh DI rinse water is sprayed and drained. The Trident
Oneshot allows for single dose washing and sends all fluid to drain.



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